

IN THE SPECIFICATION

Please insert the following paragraph in the section entitled "Cross-reference to related applications" on page 1 of the application:

This application is a divisional application of U.S. Patent Application Serial No. 09/931,517, entitled "BOWED CREST FOR MILLED TOOTH BITS," filed August 16, 2001, inventor Amardeep Singh, and herein incorporated by reference.

Please replace paragraph [0021] with the following:

~~One aspect of the invention is a drill bit comprising a bit body, at least one roller cone rotatably mounted on the bit body. The cone has a plurality of milled teeth at selected locations on the cone. At least one of the milled teeth comprises a substrate having a convex crest and a layer of hardfacing applied to said convex crest. The convex crest is adapted to produce at least one of a convex axial stress distribution, a substantially even axial stress distribution, and a substantially smooth axial stress distribution.~~ According to one aspect of one or more embodiments of the present invention, a method of forming milled teeth on a roller cone of a milled tooth roller cone rock bit comprises: shaping a crest of at least one chisel shaped milled tooth such that the crest comprises at least one convex profile from one corner to an opposite corner of the crest, where the convex crest is adapted to produce at least one of a convex axial stress distribution, a substantially even axial stress distribution, and a substantially smooth axial stress distribution; and radiusing each of the corners at the ends of the crest of the at least one chisel shaped milled tooth.